

Electric Boilers

BTH ULTRA XL

Models ranging from 40 to 72 kW

INSTALLATION & OPERATION MANUAL



Your *BTH ULTRA XL Electric Boiler* has been carefully assembled and factory tested to provide years of trouble-free service. The following information and safety measures are provided to enable proper installation, operation, and maintenance of this product.

It is imperative that all persons who are expected to install, operate, or adjust this boiler should read these instructions carefully.

Any questions regarding the operation, maintenance, service, or warranty of this electric boiler should be directed to the supplier.

When all installation steps have been completed, keep this installation manual in a safe place (close to the boiler) for future reference.

THERMO 2000 INC.
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Section 1: Technical specification

Table 1 : Boiler specifications 240V / 1 phase¹

BTH ULTRA XL 240V	Capacity (KW)	Nominal amperage (Amp.)	Heating Elements (240 V)	Stages	Maximum cable size (MCM)³
40	40	166.7	8 x 5 kW	4	350
44	44	183.3	4 x 5 kW 4 x 6 kW	4	350
48	48	200	8 x 6 kW	4	350

Table 2 : Boiler specifications 480V / 3 phases²

BTH ULTRA XL 480V	Capacity (KW)	Nominal amperage (Amp.)	Heating Elements (277 V)	Stages	Maximum cable size (MCM)³
40	40	48.1	10 x 3 kW 2 x 5 kW	4	2/0
48	48	57.7	6 x 3 kW 6 x 5 kW	4	2/0
60	60	72.2	12 x 5 kW	4	2/0
72	72	86.6	12 x 6 kW	4	2/0

Table 3 : Boiler specifications 600V / 3 phases²

BTH ULTRA XL 600V	Capacity (KW)	Nominal amperage (Amp.)	Heating Elements (347 V)	Stages	Maximum cable size (MCM)³
40	40	38.5	10 x 3 kW 2 x 5 kW	4	2/0
48	48	46.2	6 x 3 kW 6 x 5 kW	4	2/0
60	60	57.7	12 x 5 kW	4	2/0
72	72	69.3	12 x 6 kW	4	2/0

¹ Electrical supply 120/240V or 120/208V – 1ph (L1-N-L2) with three conductors and a ground **or** a supply with two conductors 240V or 208V – 1ph (L1-L2) with a ground if the application does not require a 120V electrical supply for external accessories such as a pump, etc

² Electrical supply with three conductors + ground

³ The electrician has the responsibility to select the appropriate size in relation to local codes.

1 kW = 3412 btu/hr

Table 4 : Boiler connections and dimensions

Connections	
Inlet (return)	1 ½ " NPT Male
Outlet (supply)	1 ½ " NPT Male
Pressure relief valve	1 ½ " MPT reduced to 3/4 " FPT
Drain valve	1 ½ " MPT reduced to 3/4 " FPT
Shipping weight	180 lbs

Item	Dimension (inches)
A	23 3/16
B	23 5/16
C	12 5/8
D	4 1/16
E	5 1/4
F	13 1/2
G	1 3/4
H	14 5/8
I	28

The dimensions provided are for indicative purposes only.
Please contact Thermo 2000 for certified dimensions.

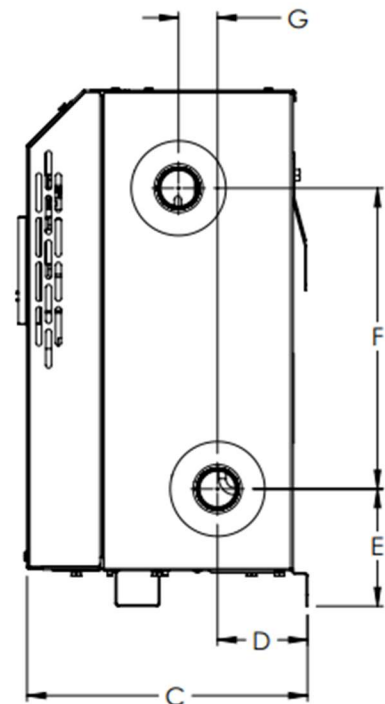
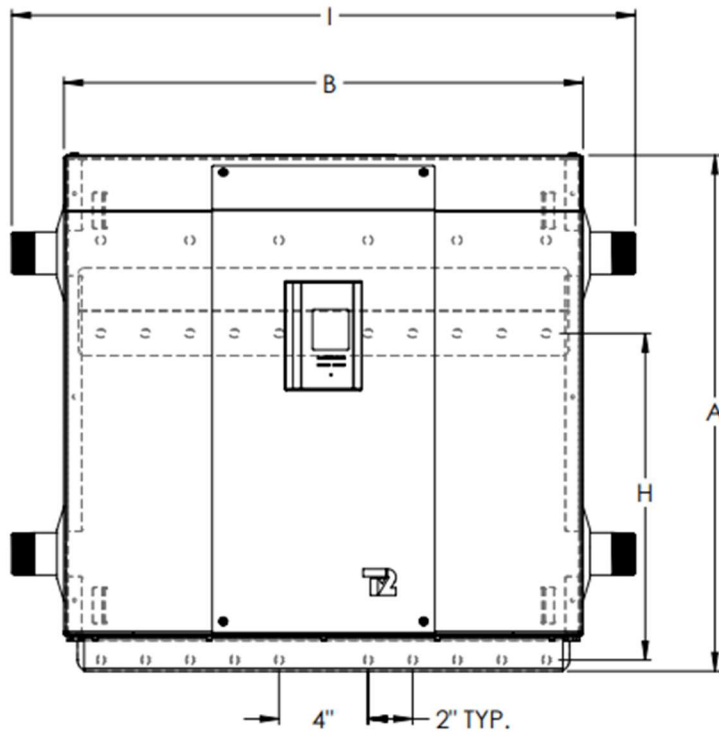


Figure 1 : Boiler dimensions



General Safety Precautions

Be sure to read and understand the entire Installation & operation manual before attempting to install or to operate this water heater. Pay particular attention to the following General Safety Precautions. Failure to follow these warnings could cause property damage, bodily injury or death. Should you have any problems understanding the instructions in this manual, STOP, and get help from a qualified installer or technician.

Section 2: INTRODUCTION



WARNING

These important safeguards and instruction appearing in this manual are not meant to cover all possible conditions and situations that may occur. It should be understood that common sense, caution and care are factors which cannot be built into every product. These factors must be supplied by the person(s) caring for and operating the unit.

2.1 LOCAL INSTALLATION REGULATIONS

This electric boiler must be installed by a qualified installer that is certified to install electric boilers in the province or state at the moment of the installation. The electric boiler must be installed in accordance with the instructions in this manual and in conformity with local codes. In the absence of local codes, the installation must respect the current edition of the National Plumbing Code and the National Electric Code. In any case where instructions in this manual differ from local or national codes, the local or national codes take precedence.

2.2 CORROSIVE ENVIRONMENT

The electric boiler must not be installed near an air duct supplying corrosive atmosphere or with high humidity content.

When a boiler defect is caused by such conditions, the warranty will not apply

2.3 INSPECTION UPON RECEPTION

Inspect the electric boiler for possible shipping damage. The manufacturer's responsibility ceases upon delivery of goods to the carrier in good condition. Consignee must file any claims for damage, shortage in shipments, or non-delivery immediately against carrier.

2.4 TO BE CHECKED

Please check the identification tag on the unit to make sure you have the right model (Capacity in kilowatt, voltage, number of phases and ASME construction or not ASME).

List of components shipped with the unit:

- Pressure relief valve set at 30 PSI.
- Drain valve.
- Temperature & pressure indicator
- Outdoor temperature sensor
- Low water cutoff
- Straight fitting 1.5" MPT à 1.5" MPT
- Elbow 1.5" à 3/4po FPT
- Straight reducer 1.5" à 3/4po FPT
- T fitting 1.5" to 3/4po FPT
- T fitting 1.5" to 1/2po FPT
- Installation and operating manual

Section 3: INSTALLATION

The manufacturer's warranty does not cover any damage or defect caused by installation, or attachment, or use of any special attachment other than those authorized by the manufacturer into, onto, or in conjunction with the water heater. The use of such unauthorized devices may shorten the life of the boiler and may endanger life and property. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized devices

3.1 SAFETY MEASURES

All installation will include the supplied pressure relief valve which limits the maximum operating pressure to 30 psi (207 kPa). This electric boiler is designed to be installed on a circuit operated between 50°F to 190°F (10°C to 90°C) and at a maximum operating pressure of 30 psi (207 kPa). The unit is designed solely to be used on a close loop hydronic heating system. The heat transfer solution must be a solution of water or if a freeze protection is required, a mix solution Water/propylene glycol specially made for hydronic heating systems and having a maximum concentration of 50% (do not use plumbing or automobile glycol).

The boiler is equipped with an automatic high limit temperature control set at 210°F (99°C) and a second limit device manually re-settable set at 227°F (108°C). If the heating distribution system on which the boiler is installed requires a high limit controller having a lower setting, this controller will be added to the system and connected in series with the factory installed limit controls.

3.2 LOCATION

The electric boiler should be installed in a clean, dry location. Long hot water lines should be insulated to conserve water and energy. The electric boiler and water lines should be protected from exposure to freezing temperature.

The boiler can be mounted vertically directly on a solid surface with adequate screws inserted in the provided boiler openings. Make sure it is properly leveled

The electric boiler must be located or protected so as not to be subject to physical damage, for example, by moving vehicles, area flooding, etc. All models can be installed directly on a combustible wall and into an alcove. The location must have sufficient ventilation to maintain an ambient temperature not exceeding 90°F (32°C).



CAUTION

The electric boiler should not be located in an area where leakage of the tank or water connections will result in damage to the adjacent area or to lower floors of the structure. When such areas cannot be avoided, a suitable drain pan or non-flammable catch pan, adequately drained must be installed under the boiler. The pan must be connected to a drain.

NOTE: Auxiliary catch pan MUST conform to local codes.

3.3 CLEARANCES

For adequate inspection and servicing the following minimum clearance is necessary:

Table 5: Boiler Clearances

Sides	4 inches
Top	14 inches
Bottom	3 inches
Front	24 inches
Back	0 inches

3.4 PIPING INSTALLATION

The inlet and outlet piping of the boiler must be in conformity with the different configurations shown below. Make sure that the fluid flows in the proper direction.

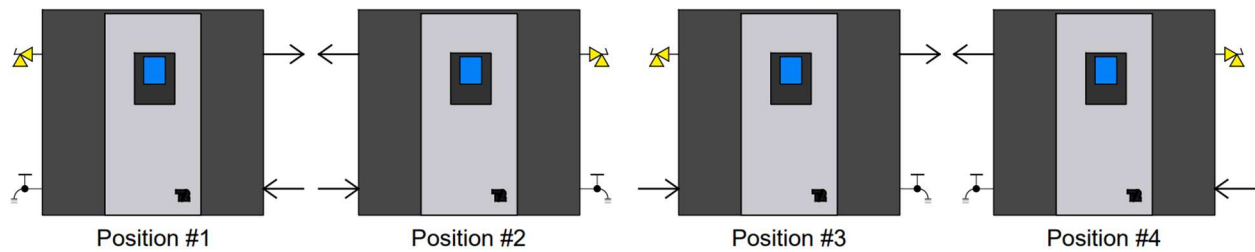


Figure 2 : Mounting positions

3.4.1 Pressure loss

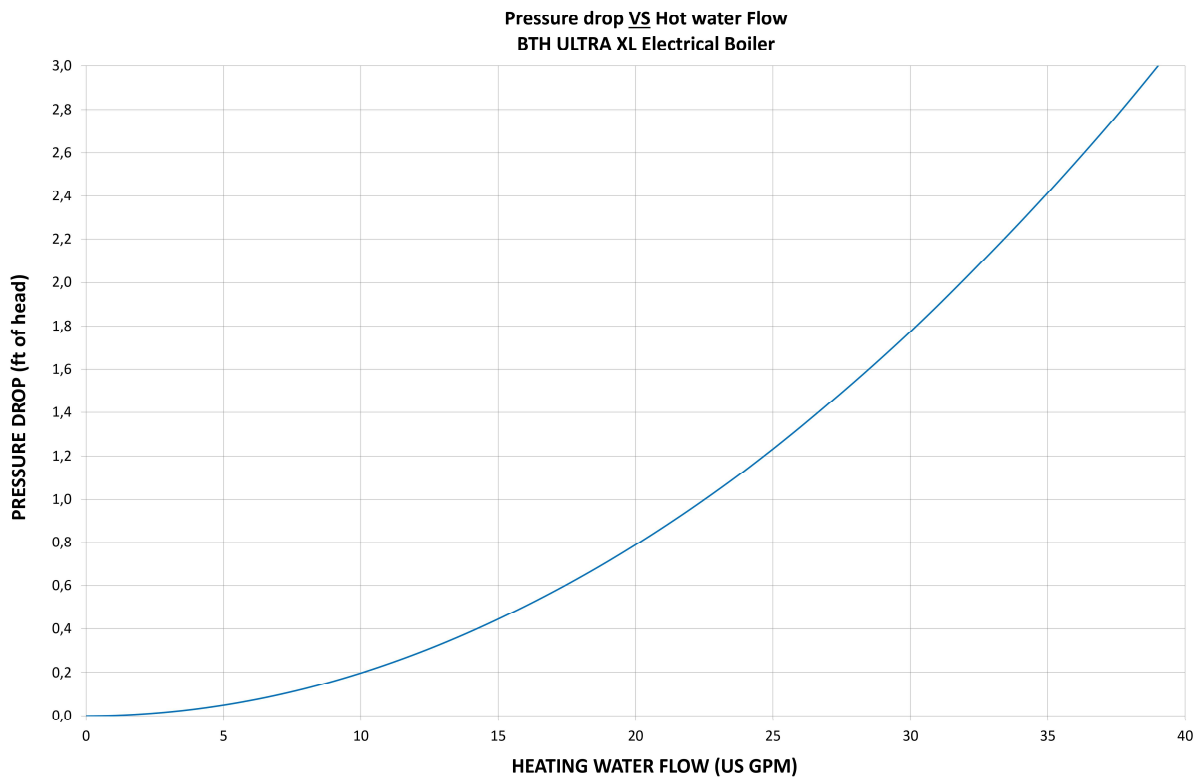


Figure 3 : Pressure drop diagram

3.4.2 Type of installation

You will find below on figures 4 to 8 potential piping arrangements for a few typical systems. The installation must conform to local, state, provincial, national codes. In any case where these suggestions conflict, let those codes take precedence. The following installation drawings are not drawn to scale.

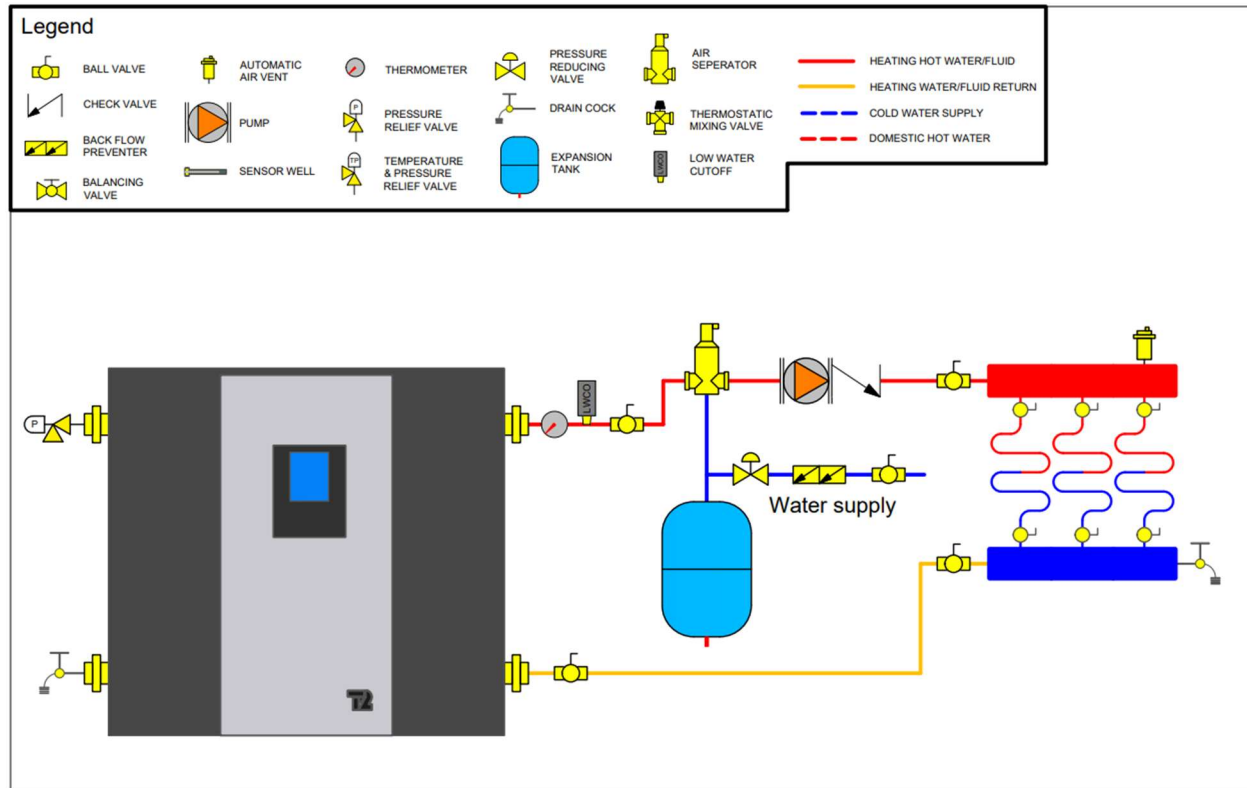


Figure 4 : Typical Installation for floor heating

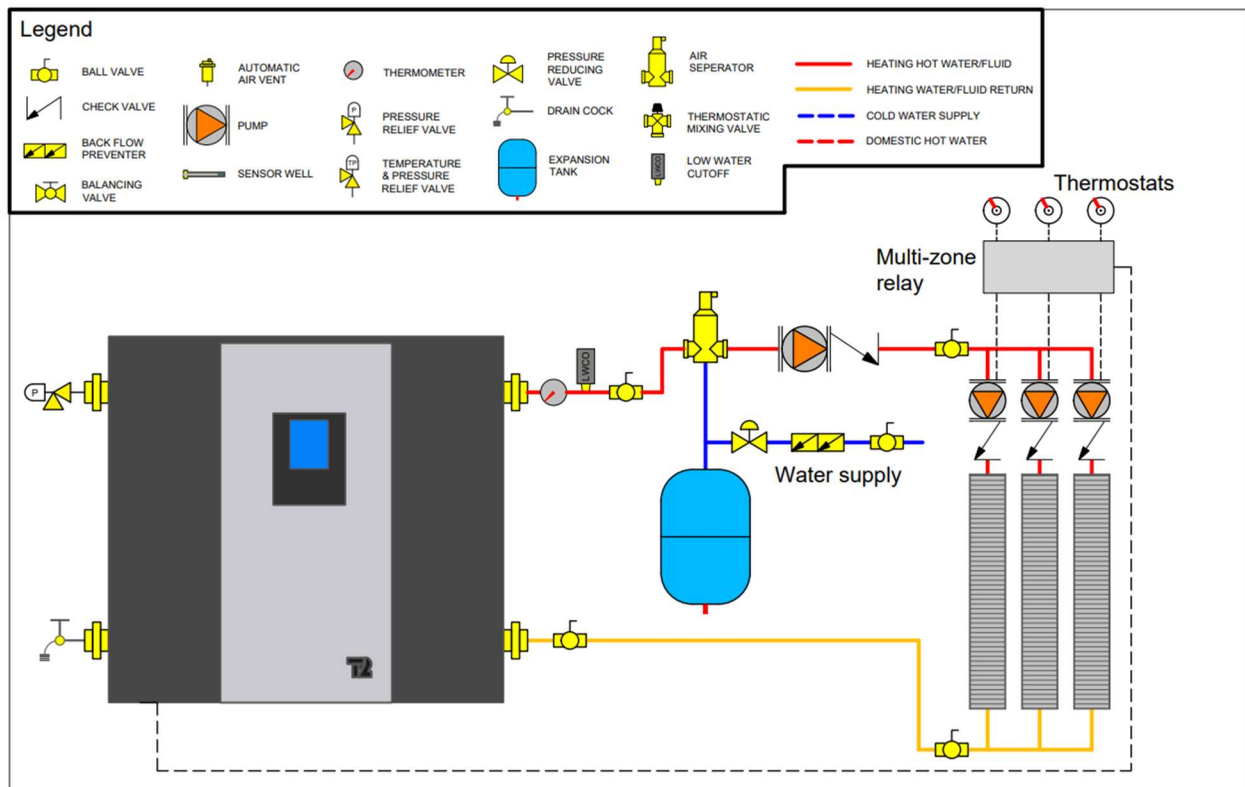


Figure 5 : Installation with fin-tube baseboards and a multi-pump relay

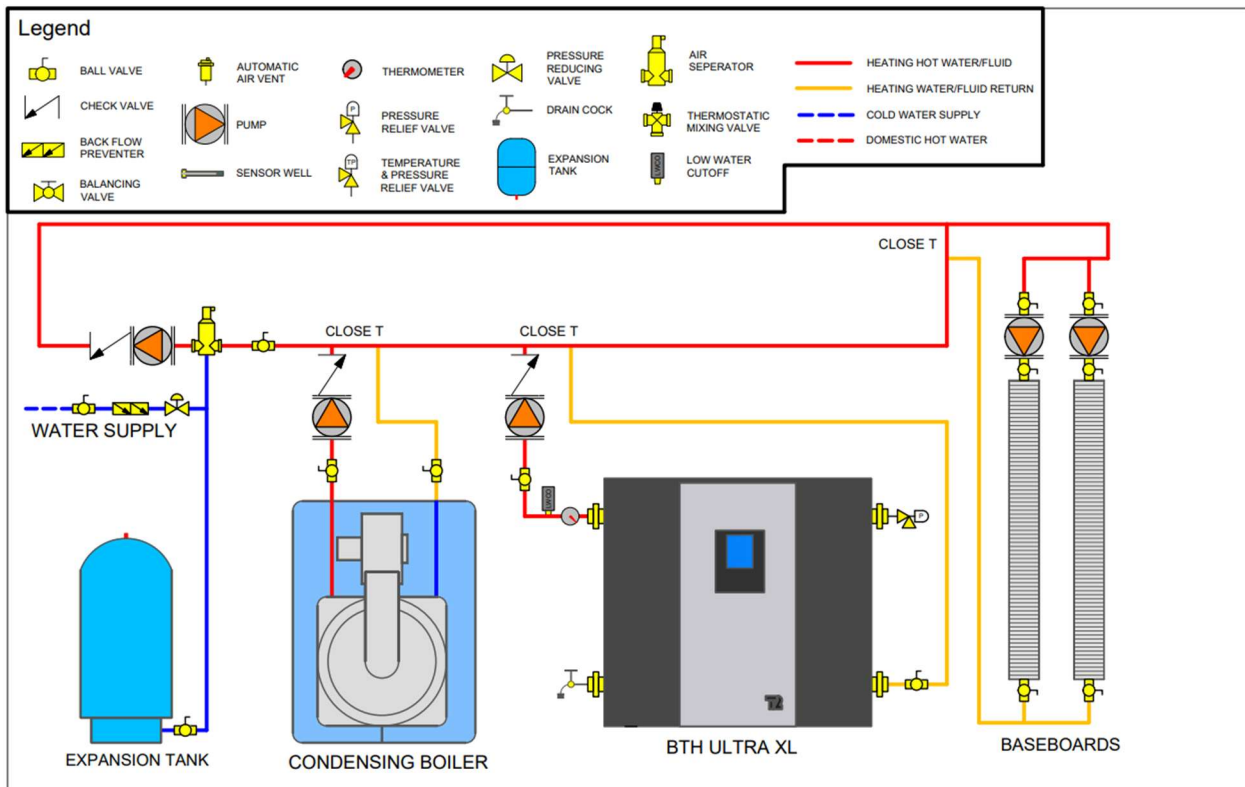


Figure 6 : Dual-energy installation in a primary-secondary circuit

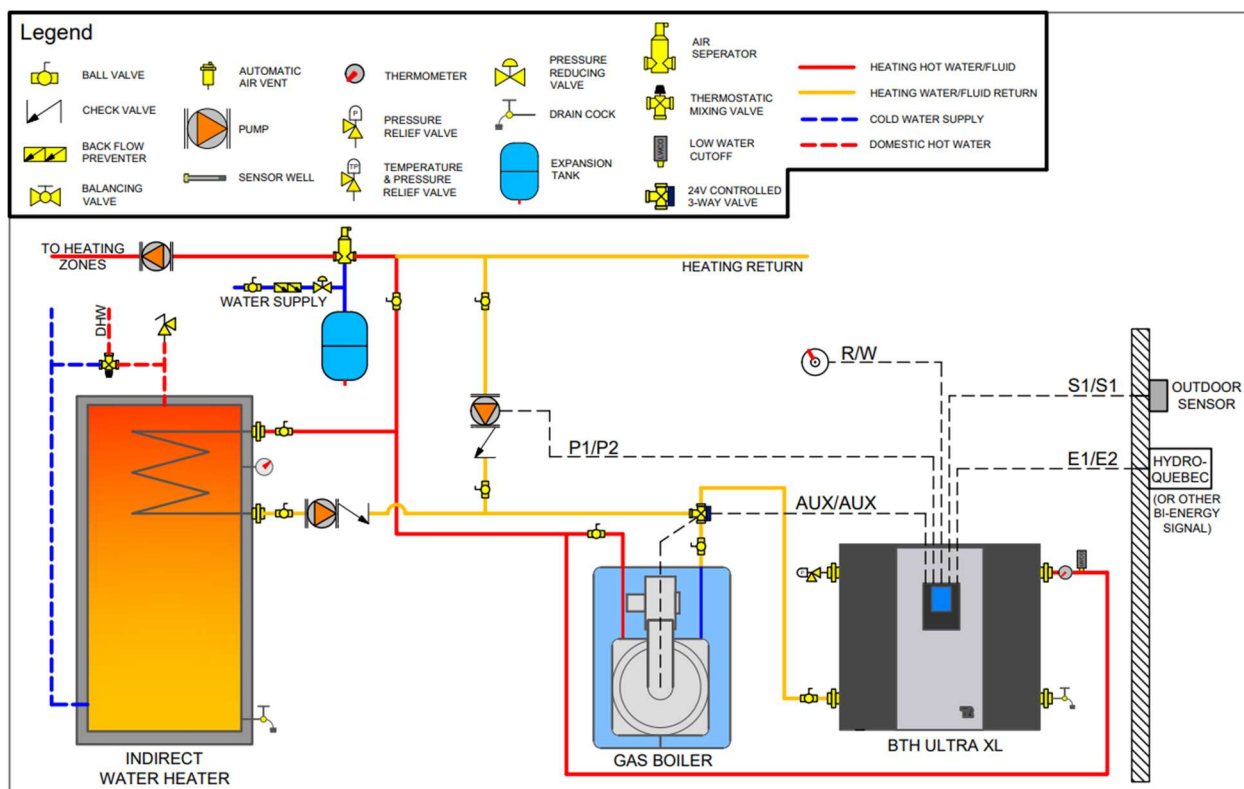


Figure 7 : Dual-energy installation with a 3-way valve

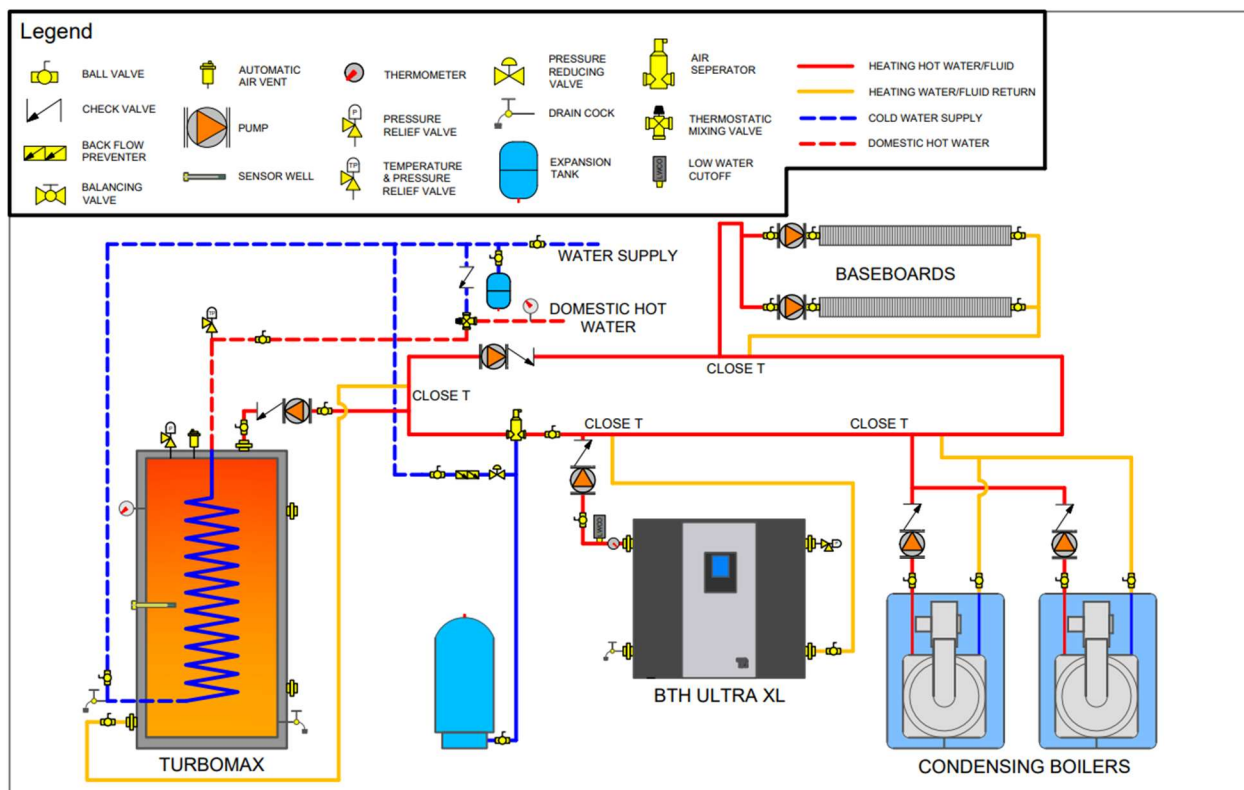


Figure 8 : Dual-energy installation with two condensing boilers and a TurboMax indirect water heater in a primary-secondary configuration

3.4.3 Boiler piping connection

Make sure you connect the accessories and the piping to the proper connection fittings as indicated at figure 2 above and according to the selected mounting position. The outlet and inlet boiler connections are located on each sides. They consist of 4 steel 1-1/2" NPT nipples on where the piping connection will be made. Local codes may dictate the type of pipe to be used for the connections. Install isolating valves to facilitate maintenance.

3.4.4 Pressure relief valve

This component is supplied with the unit and must be installed on the boiler. It is designed to automatically open at approximately 30 psi to the appropriate connection according to the mounting position.

Connect the outlet of the relief valve downward to a safe location in case of discharge.

The piping diameter used for the discharge piping shall not be smaller than that of the valve outlet. No valve of any type, restriction or reducer coupling should be installed on the discharge line. Local codes shall govern the installation of relief valves.

3.4.5 Pressure-temperature gauge

The pressure-temperature gauge supplied with the boiler must be installed close to the output. Connect to the boiler using the 1.5" to 1/2" T reducer that is supplied.

3.4.6 Low water cutoff

The pressure-temperature gauge supplied with the boiler must be installed close to the output. Connect to the boiler using the 1.5" to 3/4" T reducer that is supplied.

3.4.7 Expansion tank

The expansion tank must be able to store the increased volume of boiler water occurring when the boiler water increases in temperature. The maximum allowable operating pressure is 30 psi (207 kPa). Contact your plumbing supply house for assistance.

3.4.8 Water pressure regulator

The boiler should be installed in such a way that it can automatically be fed with water in the event of a pressure drop.

The minimum pressure obtained when the system is cold is generally 12 psi (83 kPa).

This accessory shall be equipped with one or more check valves to avoid all possibilities of the

boiler water returning to the potable water supply network (local regulation should be applied)

3.4.9 Air eliminator

Installation of manual or automatic air vents are required to eliminate all air from the boiler and the heating distribution system.

The main air eliminator must be installed near the outlet of the boiler on the highest point of the main supply piping. It is imperative to insure that all air possibly located in the boiler be eliminated at all time.

3.4.10 Circulating pump

Water flow is required at all time when the boiler is operating.

The pump shall be selected such as to be able to supply adequate flow in relation to the heating distribution system on which it will be connected and the heating capacity of the boiler installed.

Table below shows required flow in relation to the power capacity of the boiler and the required temperature drop in the heating distribution system. On System with baseboard heaters, 20°F temperature drop is normally recommended and on radiant floor application a value of 10°F is generally used.

Table 6: Temperature rise vs flow rate (gpm)

KW	Temp. Diff.	Temp. Diff.
	10°F	20°F
40	27,4	13,7
44	30,1	15,1
48	32,9	16,4
60	41,1	20,6
72	49,3	24,7

Your heating wholesaler shall be in good position to recommend the appropriate model for your application.

If the internal pump contact of the boiler is used to control the operation of the pump, its amperage must not exceed 5A at 120Vac.

3.4.11 Drain valve

Installed at the lowest part of the unit, it allows the boiler to be drained if defective components need to be replaced.

3.4.12 Strainer

This component could be required on old heating distribution systems made of steel or cast iron that could carry sediments and sludge. If such sediments accumulate at the bottom of the boiler it could be harmful to the heat transfer of the elements and generate premature failures.

3.4.13 Dual Energy piping

Piping connections between the two boilers can be made in parallel or in series.

When installed in parallel, a three-way motorized valve is used to guide the heating system return water toward the auxiliary boiler or the BTH ULTRA XL electric boiler according to the operating mode in demand (Fig. 6). This way, the oil or gas boiler is not maintained hot by the return water when the mode of operation is electric.

3.5 ELECTRIC CONNECTIONS

3.5.1 Main Electric supply

Boiler wiring and grounding must conform to the National Electrical Code and to state or local code requirements. The latter having precedence. The temperature rating of the cable must be higher than 75C.

Wire gauge must be properly sized by a qualified electrician in such a way as to meet the national electrical code.

To do so, consult the boiler rating plate which will indicate the amperage drawn by the boiler at full capacity. This value and the electrical code will be used to determine the electric cable required together with the appropriate breaker.

Many other factors must be taken into consideration in the selection of the appropriate electrical material such as the length, the type of cable used, the environment where the cable will be installed, and the type of the over-current protection used.

Main electrical connections are made on the main terminal block inside the boiler suitable for copper or aluminum wires with a maximum size of 2/0 AWG or 350 MCM depending on the model.

If aluminum cables are used, it shall be of an adequate size (generally bigger) and particular consideration will have to be respected such as the use of DE-OX inhibitors in order to meet the National electrical code.

3.5.2 Electrical supply of external 24V accessories

The maximum electrical consumption of 24vac external accessories connected to R&C terminals must not exceed 30VA. Make sure that the voltage on the secondary side of the transformer does not fall below 24Vac when all the accessories are in operation. If this happens, it's an indication that the transformer is overloaded.

N.B.: The 24Vac supply of the boiler must not be mixed with another 24Vac external supply.

3.5.3 Outdoor temperature sensor

If you want the boiler target temperature to modulate according to the outdoor temperature (when the outdoor temp. will get colder, the target temp. will get higher). The supplied outdoor sensor will have to be connected to S1 S1 before turning the power on to the unit.

The installation of this sensor cancels the operation of the boiler when the outdoor temperature exceeds the selected value corresponding to the maximum temperature required for heating.

1.Sensor location:

- Outside the building at a location which best represents the heat demand of the building (a wall facing north for most of the buildings and on a south one on buildings with large windows facing south).
- It should not be exposed to external heat sources (dryer outlet, window openings, uninsulated walls).
- It should not be installed in a location where it could be covered with snow.

2.Installation:

- Drill a 9/64" dia. hole through the wall and insert the sensor cable.
- Fix the sensor cover to the wall using supplied screw.
- With an electric cable (100ft max.) having 2 conductors 20ga. connect one end of this cable to the sensor cable using twist-on wire connectors and the other end to terminals S1 & S1 of the boiler.

If you wish to operate the boiler at a fixed target temperature, simply do not connect the sensor before applying the power to the unit (do not put a jumper between S1&S1 if the outdoor sensor is not used).

3.5.4 Thermostat wiring

Use a low voltage 24Vac thermostat designed for central heating system (do not use a 240Vac thermostat designed for electric baseboards). Some thermostats are equipped with a temperature sensor for radiant floor application. The purpose of the thermostat is to give a signal of heat demand to the boiler. When the boiler receives this signal, it will control the activation of the heating elements.

With an 18gauge cable, connect the room thermostat directly to the following boiler terminals.

Two wire thermostat: Terminals “R” and “W”

Three wire thermostat: Terminals “C”, “R” & “W”

3.5.5 Pump wiring on 600V and 480V 3PH models

The boiler provides a dry contact (no voltage) on terminals PP that can be used to control a circulating pump. The maximum capacity of this contact is 1/6HP at 120V.

The electrical supply for the pump must be coming from an external circuit.

Zoning applications with Multiple pumps

Components shall be connected in such a way that when a thermostat is generating a heat demand, only the corresponding pump be operated and that this heat demand is brought to the boiler in order to activate the elements.

To do so, you will need relays as illustrated fig.9 below. Boiler terminals **P1-P2** will not be used.

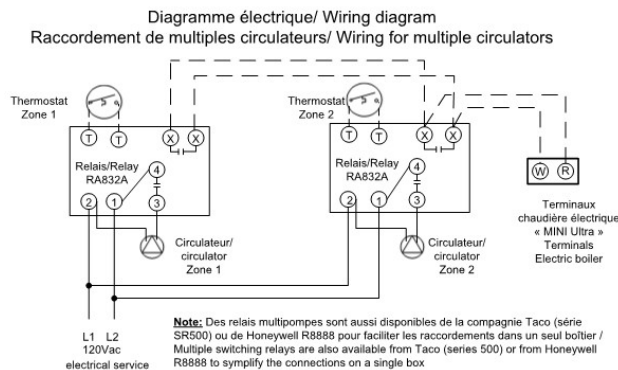


Figure 9 : Zoning with Multiple pumps

Zoning applications with motorized valves

Connect the end switch contact of all motorized valve to terminals **R & W** on the boiler.

Use the dry contact on terminal PP of the boiler to control the operation of the pump supplied by an external circuit.

The connection of the thermostats to their corresponding zone valve shall be done according to the zone valve manufacturer's instructions. See on fig.10 below showing a typical example.

The R & C terminals on the boiler can be used to supply 24Vac to the zone valves if the required capacity does not exceed 30VA. The voltage on the secondary side of the transformer must not drop below 24Vac.

N.B. : The 24Vac supply of the boiler must not be mixed with another 24Vac external supply.

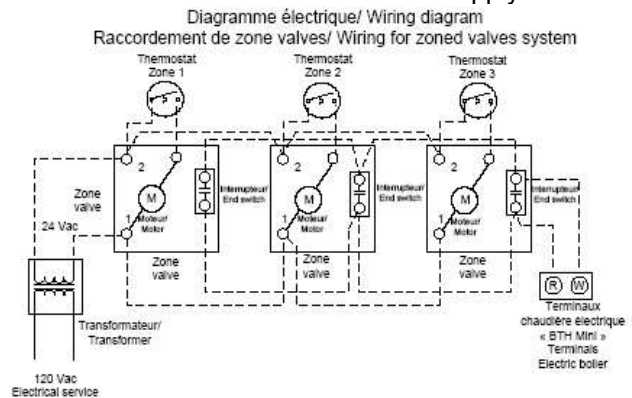


Figure 10 : Zoning with motorized valves

3.5.6 Pump wiring on 240V 1PH models

When the boiler is equipped with an electrical supply containing a neutral wire, 120V can be sent to the circulating pump. The maximum electrical consumption of the 120Vac circuit must not exceed 5A. Using a 14-gauge cable, connect the circulating pump directly to the P1/P2 (120V) terminals of the boiler.

3.5.7 Dual-energy connection with an auxiliary boiler.

The BTH ULTRA XL boiler is designed to enable the installation on Dual-energy applications without the need to install an interface controller between the boilers and the electricity supplier authorization signal. Upon the reception of that signal (dry contact), the BTH ULTRA XL will select the appropriate heating mode and will activate the required boiler.

If the heating distribution system is equipped with only one pump connected to the **P P** terminals of

the boiler, it will be activated on heat calls from the thermostat no matter which heating mode is selected.

To do so:

- Activate the dual energy function of the controller by:
- opening the front access panel to the boiler electric compartment. Remove the screw at the bottom of the controller.
- raise the upper section of the controller. You will see a switch at the back of the controller having two positions “ELECT” and “Bi-Energ”. Position the switch at “Bi-Energ” See fig. 17.
- Install a 2 wire 18ga cable between the contact (N/F close contact to allow the operation in electricity, Red R wire and green V wire of Hydro-Quebec) of the external device making the selection of the operating mode and terminals **E1E2** of the electric boiler.
- **If the piping installation is made as shown on fig.5 or 7 without a three-way valve:**
Install an 18ga two wire cable between boiler terminals “**AUX**” and the **TT** terminals of the auxiliary boiler.
- N.B. The capacity of the **AUX** contact is 2A/24Vac max.
- **Do not connect the main electrical supply of the auxiliary boiler to AUX terminals**
- The auxiliary boiler target temperature will not be controlled by the electric boiler. It has to be controlled by its own operating and limit controller.
- See the operating sequence in Dual-energy at section 4.11.

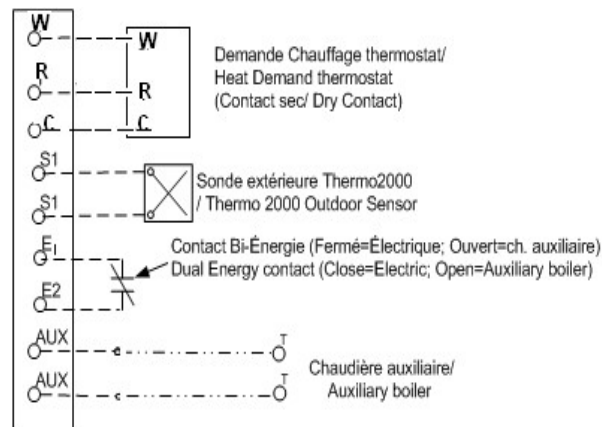


Figure 11 : Connexions without three way valve

If the installation is made as shown on fig.7 with a three-way valve : Install a three wire 18ga cable between the valve and the electric boiler terminals. Following this, connect the end switch of the valve (grey and orange wire) to the **TT** terminals of the auxiliary boiler.

The auxiliary boiler target temperature will not be controlled by the electric boiler. It has to be controlled by its own operating and limit controller.

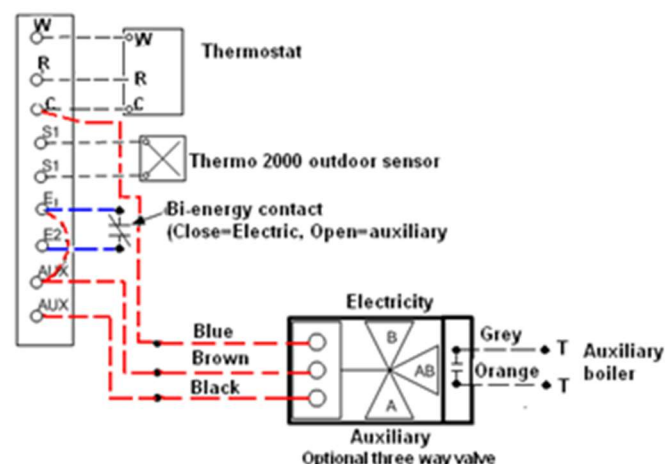


Figure 12 : Connexions with three way valve

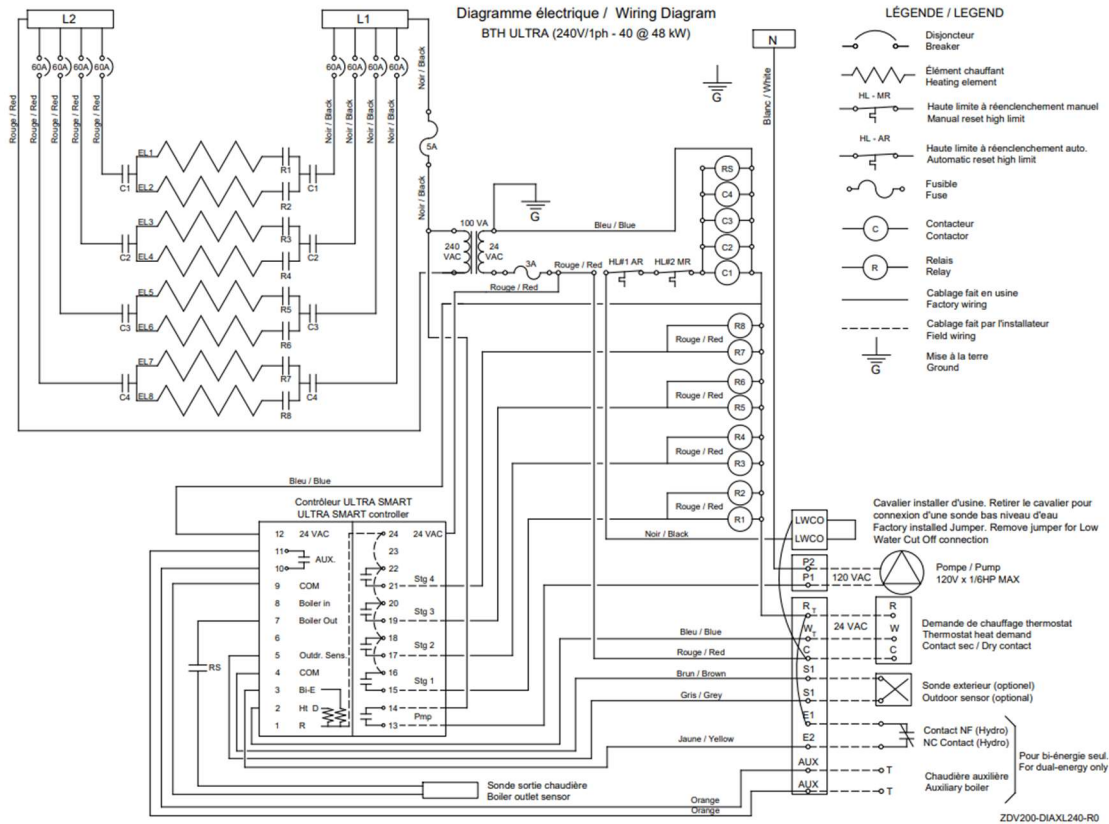


Figure 13 : Wiring diagram 240V-1ph

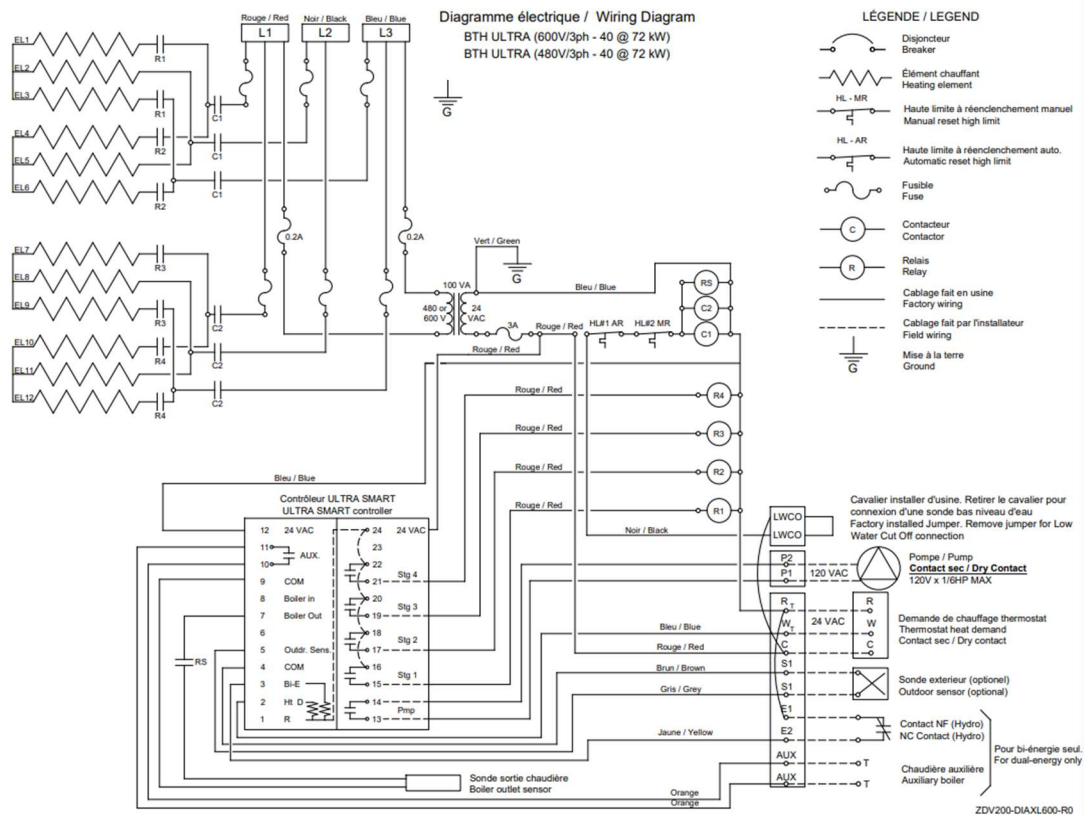


Figure 14 : Wiring Diagram 480/600V-3ph

Section 4: ADJUSTMENT OF THE CONTROLLER

4.1 INTRODUCTION

The BTH Ultra XL boiler is mainly designed to be installed on closed circuit applications where the water of the heating system flows directly from the boiler to the heating distribution system (Standard parallel Piping system)

Two operation modes are then offered:

- ☐ **Fixed boiler temperature set point (the outdoor sensor shall not be installed)**

Or

- ☐ **Outdoor reset (the boiler target temperature modulate in relation to the outdoor temperature)**

4.2 DISPLAYED INFORMATION

The electronic control uses an LCD display to make all adjustments and to visualize the operation of the system.

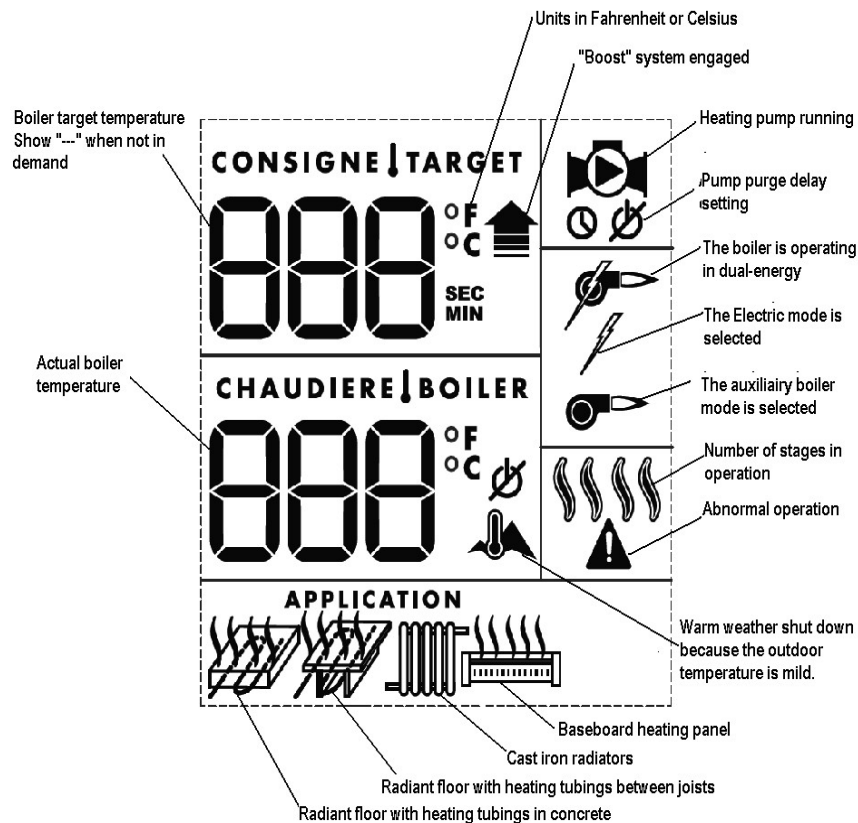


Figure 15 : UltraSmart Controller Display

4.3 OPERATION OF THE INTERFACE

The controller uses four push buttons at the bottom of the display to select and adjust the parameters.

The button  is used to access the configuration menu and confirm a selection.

The   buttons are used to select an item or adjust a value.

The  button enables the illumination of the display under two different modes.

The default mode will enable the illumination of the display for a period of 10 sec. each time a button is pressed. If the  is pushed, the light will be continuously illuminated. Just press the button to change the mode of activation.



Figure 16 : UltraSmart Control Module

4.4 OPERATION IN “FIXED BOILER TEMPERATURE SET POINT”

For installation where the boiler target temperature shall be maintained at a fixed temperature that will not vary in relation to the outdoor temperature, the sequence of operation will be as follow:

On a call for heat from the room thermostat, the circulating pump will start and the boiler will activate the number of stages required to get to and maintain the outlet temperature of the boiler near the selected target temperature. A rotation of the stages based on an equal time period of operation is provided.

N.B. The supplied outdoor temperature sensor shall not be connected before applying the electrical power to the unit

4.5 OPERATION WITH “OUTDOOR RESET”:

For installation where the boiler target temperature shall modulate in relation to the outdoor temperature; when the outdoor temperature gets colder, the boiler target temperature will increase.

On a call from the room thermostat, the circulating pump will start and the boiler will activate the number of stages required to get to and maintain the outlet boiler temperature near the target temperature established by the controller according to the outdoor temperature. A rotation of the stages based on an equal time period of operation is provided.

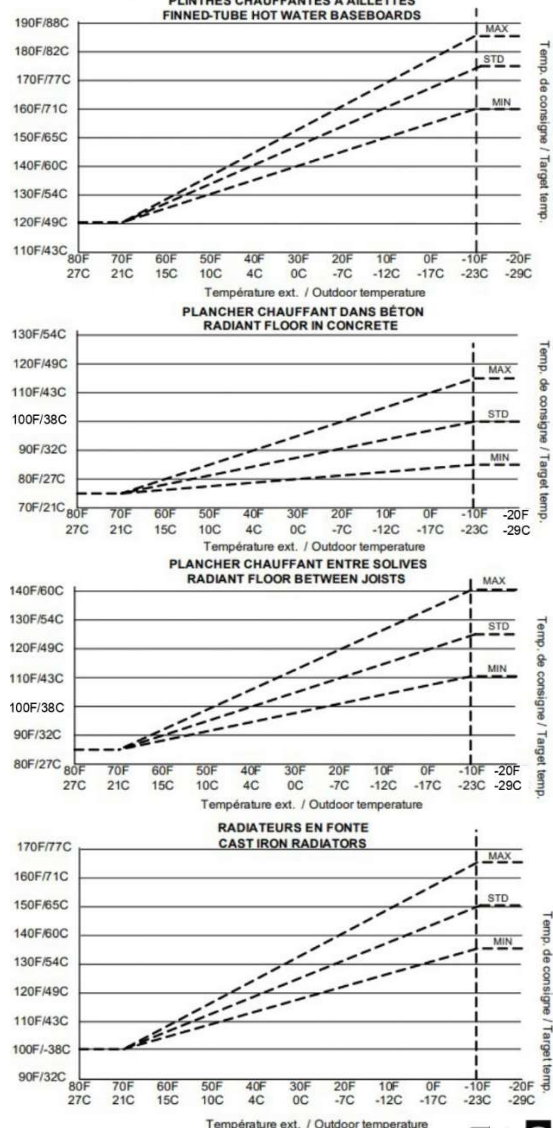
N.B. The supplied outdoor temperature sensor must be connected before applying the electrical power to the unit.

The boiler target temperature will be calculated by the controller in relation to the parameters selected in the menu



and the maximum target temperature required when the outdoor temperature will get to -10°F (-23°C). The “STD” curve corresponds to the default maximum temperature for a typical system and this value can be modified from the “MIN” to “MAX” value shown on the following tables.

The following tables show the values of the target temperature that will be obtained in relation to the outdoor temperature.



4.6 PURGE DELAY OF THE PUMP



The controller offers the possibility to stop the operation of the pump after an adjustable delay once the heat demand has been completed.

The following choices are offered:

- ☐ “OFF” The pump will stop immediately when the heat demand has been satisfied. This selection shall be selected on systems equipped with motorised fast closing zone valves in order to prevent noise from water hammering.
- ☐ “15 sec to 60 min” delay where the pump will be kept running to enable the pump to circulate

water into the system to equilibrate the heat in all the building.

- ☐ “ON” The pump is in continuous operation. Required on particular heating distribution systems.

4.7 AUTOMATIC HEATING SHUT DOWN

69°F

When the outdoor sensor is installed and the unit then operates in the “outdoor reset” mode, the controller offers the user the possibility to automatically stop the boiler when the outdoor temperature reaches an adjustable value (0°F (-17°C) à 105°F (40°C)). This characteristic is especially interesting on the following applications:

- Heating systems equipped with many thermostats where the user wants to prevent the operation of the unit if one of the thermostats has inadvertently been activated.
- Heating systems where the owner supplies heat to a lodger
- Systems connected to a geothermic heat pump where we do not want the electric boiler to be operating unless the outdoor temperature drops to a selected degree.

4.8 CONFIGURATION OF THE CONTROLLER

Since each type of heating distribution system is designed to operate at water temperatures that are particular to its operation, the proper configuration of the operating parameters of this particular system is important to maximize its performance.

In order to do this, the installer will first have to tell the controller if the application is in Dual-energy with an auxiliary boiler. The selection is made by selecting the position “Elect.” Or “Bi-Energ” on the switch located at the back of the controller. This selection will have to be made before applying voltage to the unit. The default setting is “Elect.”



Figure 17 : Back of the controller

This being done, the installer will have to access the configuration menu by pressing the  button for 2 sec. until the first menu appears. The selection of the item or value is made by pressing the  button and by pressing the  button to get to the next menu. See table 1 below to visualize the menu list that will gradually be displayed.

If the buttons remain untouched for a period of 10 sec., the controller will register the value of the selection made and return to the regular display position. It will also return to the regular display after reviewing all the operating parameters of the controller.

In case of a power failure, the parameters will be restored as they were established before the failure.

Table 7 below shows the presentation sequence of the menus.

Table 7: CONFIGURATION SEQUENCE OF THE MENU (Press on the  button for 2 seconds)

ITEM	DESCRIPTION	RANGE	DEFAULT
	Choose the units the user prefers to work with	°F or °C	°F
	Select the type of heating system on which the boiler will be installed.	-Radiant Floor in concrete -Radiant Floor between joists -Cast iron radiator Hot water baseboards	
CONSIGNE TARGET 	Adjust the maximum boiler target temperature required to adequately heat the building when the outdoor temperature is very cold.	-Radiant Floor in concrete 85°F to 115°F -Radiant Floor between joists 110°F to 140°F -Cast iron radiator 135°F to 165°F -Baseboard 160°F to 185°F	100°F 125°F 150°F 175°F
	Select the purge period that the pump will be running once the heat demand is completed. Select OFF if the heat system is equipped with electric zone valves.	OFF 15 sec. to 60min. ON	30sec

69°F	Select the outdoor temperature at which no heating of the building is required (the outdoor sensor has to be installed)	0°F à 105°F	75°F
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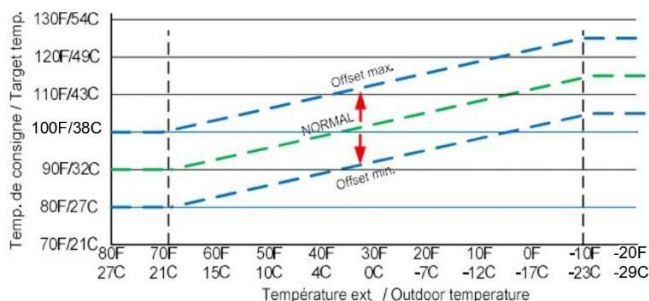
Note 1: Once the operating parameters have been set, the controller will automatically come back to normal display screen. If the user needs to increase or decrease the target temperature, he can do it without having to enter in the configuration menu (see the following section).

4.9 ADJUSTMENTS OF THE TARGET TEMPERATURE BY THE USER:

By pressing the  the end user has the possibility to offset the programmed target temperature without going through the tool menus. When the + or- button is pressed, the value "0" will appear and blink to show a "0" offset value from the original settings. When the + or- buttons are pressed again the offset value will change up to a value of + -10°F (5°C) from the original setting made in the configuration menu. The new value will blink during 5 sec. and the display will then go back to the standard view and the new target temperature will be shown.

Afterward, when the  button will be pressed, it will show the value of the offset made previously and can be re-adjusted.

OPERATION OF THE + - BUTTONS



4.10 BOOST SYSTEM OPERATION

The controller incorporates a unique feature that enables the target boiler temperature to automatically be increased when the building heat load increases but cannot be fulfilled with the actual boiler target temperature and consequently the room thermostat(s) cannot be satisfied within a pre-determined period.

Example:

- Return to normal heat load after low demand periods occurring during sunny days.
- Long periods without heating which needs higher boiler temperature to recuperate.
- Return to normal room temperature after thermostat's "night set back" program.

Three "Boost" operating options are available when the  is pressed for 6 sec. The  icon will appear and the three options **ON1**, **ON2** and **OFF** will be proposed. Press the + - button to select. The controller will register

the selected item and will return to normal operation after 5 sec.

Operation in "Boost" Option ON1 (default setting)

The controller will engage the "Boost" program when the heat demand on terminals RW has been maintained for a pre-determined period according to the type of selected application. Once this period has been reached, the "Boost"  icon will appear on the display and the boiler target temperature will start increasing very slowly over a pre-determined period and up to a pre-calculated maximum value until the heat demand applied on RW terminals has been completed.

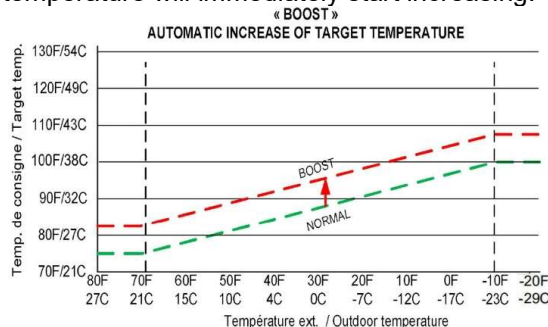
On a new heat demand, the previous boost period is forgotten and the boiler target gets back to its original setting

Operation in "Boost" Option ON2 (only offered on installation not operating in Dual-energy)

The boost program is a marvellous feature that works fine on applications where the number of room thermostats is in limited quantity otherwise it may happen that during very cold periods the heat demand from all the thermostats may not become satisfied.

This option requires the installation of one or two stages heating thermostats. The second stage of the thermostat(s) will have to be connected to **E₁-E₂** of the boiler and the option ON2 selected.

Then the Boost mode will be instantaneously started increasing the target temperature when the signal from the second heating stage will be received. The target temperature will immediately start increasing.



N.B. If the system is in "boost" most of the time, this means that the boiler target parameter established during "Setting procedure" would be too low for the heating system on which the unit is applied. This boiler

target could simply be gradually increased by pressing the + button or by re-setting the operating parameters using the tool menus .

The Boost menu can be cancelled by selecting “OFF” in the Boost menu.

4.11 OPERATION IN DUAL-ENERGY:

In Dual-energy mode, the display will indicate that this mode is active in showing the icon



If it is not shown, check the position of the switch located at the back of the controller. It must be set to “Bi-Energ” position.

N.B. The controller will have to be reset to register the new mode of operation. Just turn the power OFF and back ON to the unit.

Operation in Dual-energy with Electric

When the authorisation signal to operate in electricity is received, (close contact between **E₁&E₂**), the following icons will be shown.



The circulating pump and the heating elements will be activated according to the operating parameters established earlier.

Operation in Dual-energy with the auxiliary boiler

When the authorisation signal will be absent (open contact between **E₁&E₂**), the following icons will be shown.



Upon reception of a heat demand on terminals **R W** of BTH ULTRA XL boiler, the contact between terminals **P₁&P₂** will close and the pump will be activated. At the same time, the contact will close on the “**AUX**” terminals to activate the auxiliary boiler. This boiler will be activated only when there will be a heat demand to the **R W** terminals and when the auxiliary boiler temperature will be lower than the settings of its own temperature controls.

If a three way valve is used on the piping it will change position when the contact will close on AUX terminals and it will be the end switch of the valve that will give the signal to the auxiliary boiler to come on. The water flow will then circulate only in the auxiliary boiler.

Manual selection for the electricity or auxiliary boiler mode.

If the user wishes to manually select the electricity or auxiliary boiler operation, it can be done in following the sequence below:

- Push on the  button for 6 sec. and the

following icons will appear   

The selection of the dual-energy or electric only or auxiliary boiler only is made with the + - button. Once the selection has been made it will be registered by pressing the  or by waiting for 5sec.

If the electricity only or auxiliary boiler only has been

selected, the corresponding icon and the  icons will blink to advise the user that an unusual heating mode has been selected.

Section 5: START UP OPERATION



SAFETY PRECAUTIONS

Before operating this boiler, be sure to read and follow these instructions, as well as the warnings printed in this manual. Failure to do so can result in unsafe operation of the boiler resulting in property damage, bodily injury, or death. Should you have any problems reading, following or difficulty in understanding the instructions in this manual, STOP, and get help from a qualified person.

Do not turn on the boiler unless it is filled with water. Do not turn on the boiler if the cold water supply shut-off valve is closed.

5.1 PREPARATORY STEP

- ❑ Make sure that all the piping and electrical connections have been made.
- ❑ Fill the boiler and the heating system with water.
- ❑ Check for leaks.
- ❑ Check the pressure reading at the temperature and pressure indicator. It should be around 12 psi.
- ❑ Turn On the electrical supply to the boiler with no heat demand from the thermostat(s).
- ❑ If the boiler is installed in dual energy, adjust the external device making the selection of the heating mode for an operation on Electricity (close contact between E1&E2).
- ❑ Completely eliminate all the air from the boiler and the distribution piping system. To do so, activate the circulating pump without the heating elements. If the pump is connected directly on **PP** terminals of the boiler, it can be activated by selecting "ON" in the configuration menu after having pressed  for 2 seconds.
- ❑ Do not set the room thermostat at ON to avoid the operation of the heating elements.
- ❑ Adjust the UltraSmart boiler temperature controller as explained earlier and set the purge delay of the pump from On to its normal operation setting. The pump should stop.

5.2 STARTUP & INSPECTION

- ❑ Set the room thermostat ON to generate a heat demand.
- ❑ The pump shall start. The heating elements shall gradually come on and the boiler temperature will increase.
N.B: A rapid activation of all the elements and external components can be done by pressing simultaneously the + and – buttons and

maintaining the pressure on the buttons until all the components are operating

- ❑ Measure the amperage value drawn by the unit. It shall be around the value indicated on the boiler name plate.
- ❑ **Partially** close the isolating valve at the outlet of the boiler to reduce the water flow and consequently **slowly** increase the outlet temperature. The heating elements shall gradually stop as the temperature increases and gets near the target temperature.
- ❑ Lower the adjustment of the room thermostat(s). The heating elements shall stop and the pump shall stop after the delay set on the controller.
- ❑ Check the pressure reading on the gauge of the unit. It should not be higher than 28 psi when the distribution system will get to its maximum operating temperature.

5.3 COMPLEMENTARY CHECKS ON DUAL-ENERGY INSTALLATIONS

- ❑ Check the proper operation of the external authorization signal to operate on electricity or auxiliary in simulating the operation of the signal (open or close contact) on E₁ and E₂. Verify the change of the operating mode.
- ❑ Check the operating sequence in the "AUX" mode as described in section 4.11 of the manual.
- ❑ Adjust and check the operation of the auxiliary boiler.

N.B. On initial startup it may take a considerable amount of time before the water reaches the target temperature. Further adjustments may be necessary as you use your boiler and the space heating system.

Section 6: MAINTENANCE

6.1 INTRODUCTION

Properly maintained, your boiler will provide years of dependable, trouble free service. It is recommended that a regular routine maintenance program be established and followed by the user. Components are subject to eventual failure that requires service. Failure to use the correct procedures or parts in these circumstances may make the unit unsafe or reduce the life of the boiler.

The owner should have the following inspection and maintenance procedures performed:

6.2 AT ALL TIMES

An immediate inspection shall be made if:

- ❑ An odor of melted plastic or overheated material is detected
- ❑ A leak coming from the unit or the heating system is observed

If a leak is detected at the outlet of the safety relief valve, it could be related to a problem with components installed on your heating distribution system. A quick correction is then required.

Do not plug the outlet of this valve if a dripping condition occurs.

6.3 TWICE A YEAR

- ❑ Check for the proper operation of the automatic air vent(s) and eliminate air from the radiators.

6.4 ANNUALY

WARNING

Make sure that the power on the unit has been turned off before opening the electrical compartments of the boiler.

- ❑ It is recommended that a visual inspection be made on the electrical compartments of the boiler to check the water tightness of the gasket on the element flange and also check for any signs of overheating of the components and wires. At the beginning of the heating season, check the proper operation of the operating/safety controls, circulating pump and heating distribution system components. Required corrections should be made as soon as possible. Parts used for replacement shall be the same as the original equipment.
- ❑ Open the boiler drain valve to eliminate deposits that could have settled at the bottom of the boiler. Stop when water gets clear. If there is no flow or a very small flow, it could be due to a

large accumulation of deposits at the bottom of the unit. If so, close the isolating valves at the inlet and outlet of the boiler, remove heating element(s) and clean the inside of the tank with a strong jet of water.

- ❑ The inspection should also include a verification of the torque of all the terminals screws and particularly the power contactors. The inspection should follow with a verification of the main temperature controls in operation as well as an amperage and voltage reading to verify the proper operation of all the heating elements.
- ❑ If the system piping includes a strainer to collect sediments from the heating distribution system, it must be clean.
- ❑ If the installation includes an auxiliary boiler, have it checked by a qualified technician.

Section 7: TROUBLE SHOOTING

7.1 TROUBLE SHOOTING TABLE

PROBLEM	CAUSES	SOLUTION
The display shows --- in "TARGET TEMP"	-There is no heating demand when the outdoor sensor is used and the icon  shown, the outside temperature is above the boiler shut down setting. -The switch located on the back of the controller is set to "Bi-Energ" and the icon  is shown.	-Generate a heat demand -Temporarily increase the value of this setting on the controller configuration. -Set the switch to "Elect"
The display shows "Er1" and the icon  is displayed.	The controller is not detecting the presence of the outdoor sensor.	-Make sure that the sensor cable connected to the unit is not in short or open circuit. Do not install a jumper between S1-S1 when the sensor is not required. -Check the resistance value (ohms) of the sensor. It should correspond to the value shown on the table below otherwise it should be replaced. Check for proper connection of the wires inside the boiler connected to S1S1 and at the controller terminals.
The display shows "Er2" and blinks	One of the high limit temperature controls has been set off, interrupting the 24V signal to the main contactor; or The low water cutoff has been set off, interrupting the 24V signal to the main contactor; or The controller is not detecting the presence of the boiler temperature sensor.	-Check if there are any interruptions in the 24V circuit (One automatic reset and one manual reset) -Check the state of the sensor located in the immersion well located at the top of the elect. element compartment. -Check the resistance value (ohms) of the sensor. It should correspond to the value shown on the table below otherwise it should be replaced.
Stage 2 is ON but not Stage 1	There is no problem. A rotation of the stages is provided to allow an equal time of operation of the stages	
The boiler target temperature does not change when the outdoor temperature varies	The outdoor sensor has not been detected when the power has been applied to the unit.	Check the connection of the outdoor sensor to terminals S1S1. Turn OFF the power to the unit for 5 sec. and set it back ON.

The boiler water temperature at the outlet of the unit "BOILER T ⁰ " does not get to the "BOILER TARGET T ⁰ "	-The room thermostat is not in constant demand. -Some heating elements are defective -The total capacity of the boiler is expelled to the heating distribution system at this temperature.	-Adjust the thermostat anticipator (If available) to obtain longer operating cycles -Replace defective elements -If a higher boiler water temperature is required to satisfy the heat demands of the thermostats, a boiler having a larger capacity is required.
Boiler stays in demand even when the thermostat is not in demand. (Systems with more than one thermostat)	-On systems with electric zone valves, one or many end switches included in the valve is defective. -A jumper has been installed on terminals TT of the boiler	-Change defective "end switch". -Make appropriate connections as shown in fig.7
An overheated plastic odour is released from the boiler	Turn the power OFF to the boiler. Open the front and left side panel of the boiler. Check the components and electric wires for indications of overheating.	Replace overheated components and check supply voltage to the boiler.
Boiler safety valve is leaking	-Pressure reading at the indicator shows a pressure above 28psi -Pressure is below 28psi	-The pressure regulator on the distribution system is defective or the expansion tank is too small or defective. -Replace the safety valve

Table 8: Resistance value of the outdoor sensor vs outdoor temperature

Température			Résistance			Température			Résistance		
°F	°C	Ω	°F	°C	Ω	°F	°C	Ω	°F	°C	Ω
-50	-46	490,813	20	-7	46,218	90	32	7,334	160	71	1,689
-45	-43	405,71	25	-4	39,913	95	35	6,532	165	74	1,538
-40	-40	336,606	30	-1	34,558	100	38	5,826	170	77	1,403
-35	-37	280,279	35	2	29,996	105	41	5,21	175	79	1,281
-30	-34	234,196	40	4	26,099	110	43	4,665	180	82	1,172
-25	-32	196,358	45	7	22,763	115	46	4,184	185	85	1,073
-20	-29	165,18	50	10	19,900	120	49	3,76	190	88	983
-15	-26	139,402	55	13	17,436	125	52	3,383	195	91	903
-10	-23	118,018	60	16	15,311	130	54	3,05	200	93	829
-5	-21	100,221	65	18	13,474	135	57	2,754	205	96	763
0	-18	85,362	70	21	11,883	140	60	2,49	210	99	703
5	-15	72,918	75	24	10,501	145	63	2,255	215	102	648
10	-12	62,465	80	27	9,299	150	66	2,045	220	104	598
15	-9	53,658	85	29	8,25	155	68	1,857	225	107	553

7.2 SPARE PARTS

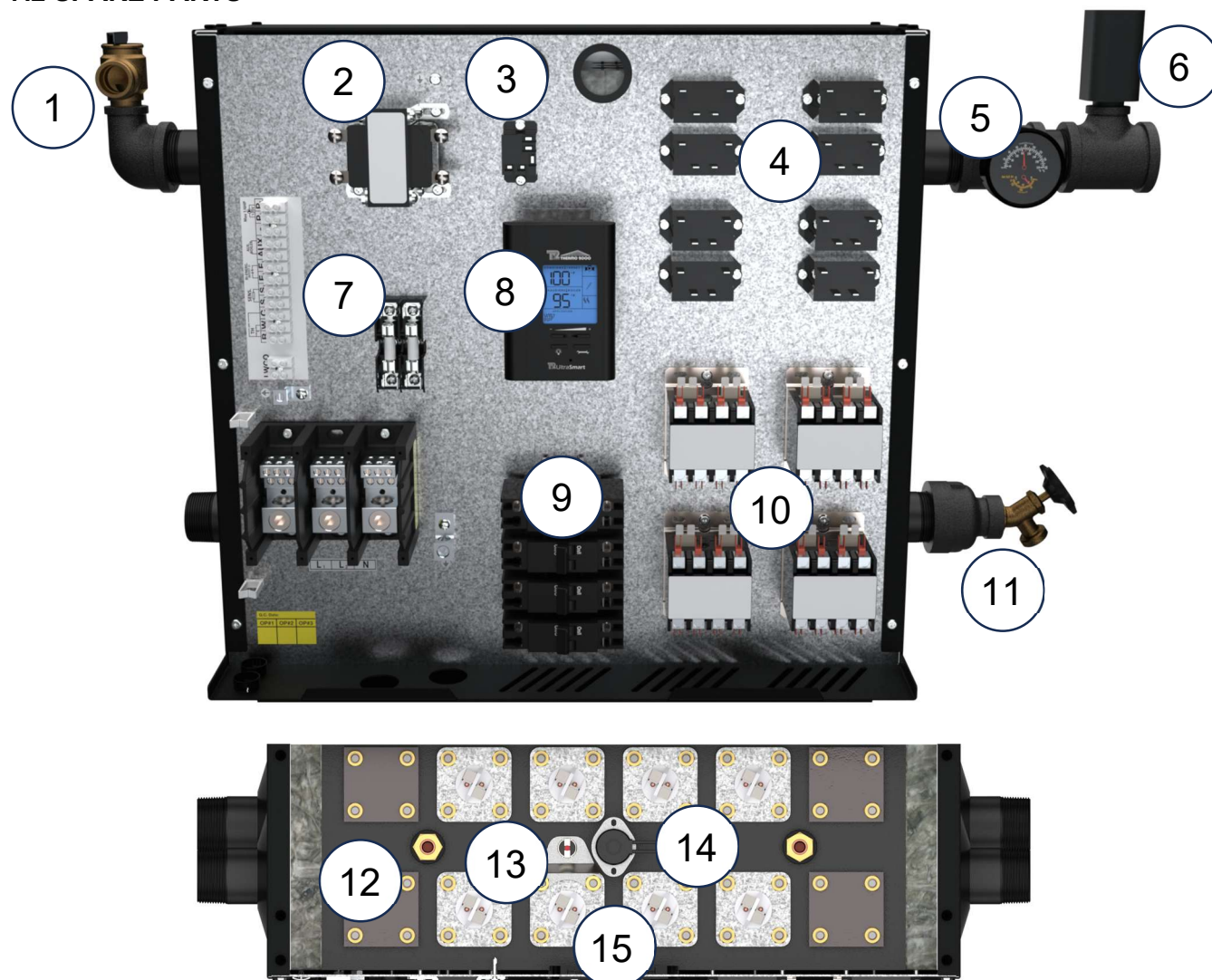


Figure 18 : Spare parts BTH ULTRA XL 240V-1 ph.

Item	Part number	Description
1	ZMC200-SV30PSI1	30 psi safety valve
2	ZEL400-24024100	240V x 24Vac transformer
3	ZEL100-24ACSPST	Control relay
4	ZEL100-24ACNO30	Power relay
5	ZMC300-75P160C2	Pressure and temperature indicator
6	ZEL200-LWCO24V	Low water cutoff
7	ZEL250-TDMIDJ5	5A fuse
8	ZEL100-ULTRA	UltraSmart controler
9	ZEL900-2P60A	2 pole 60A breakers
10	ZEL100-4P50A24	4 pole contactors
11	ZMC200-ROB3/4N	Drain valve
12	ZMC100-1/2X37/8	Immersion well
13	ZEL200-DISC227	Manual reset hi-limit
14	ZEL200-L6C732	Ajustable hi-limit
15	Voir table 9**	Heating elements

7.2 PIÈCES DE RECHANGE, IDENTIFICATION DES COMPOSANTES

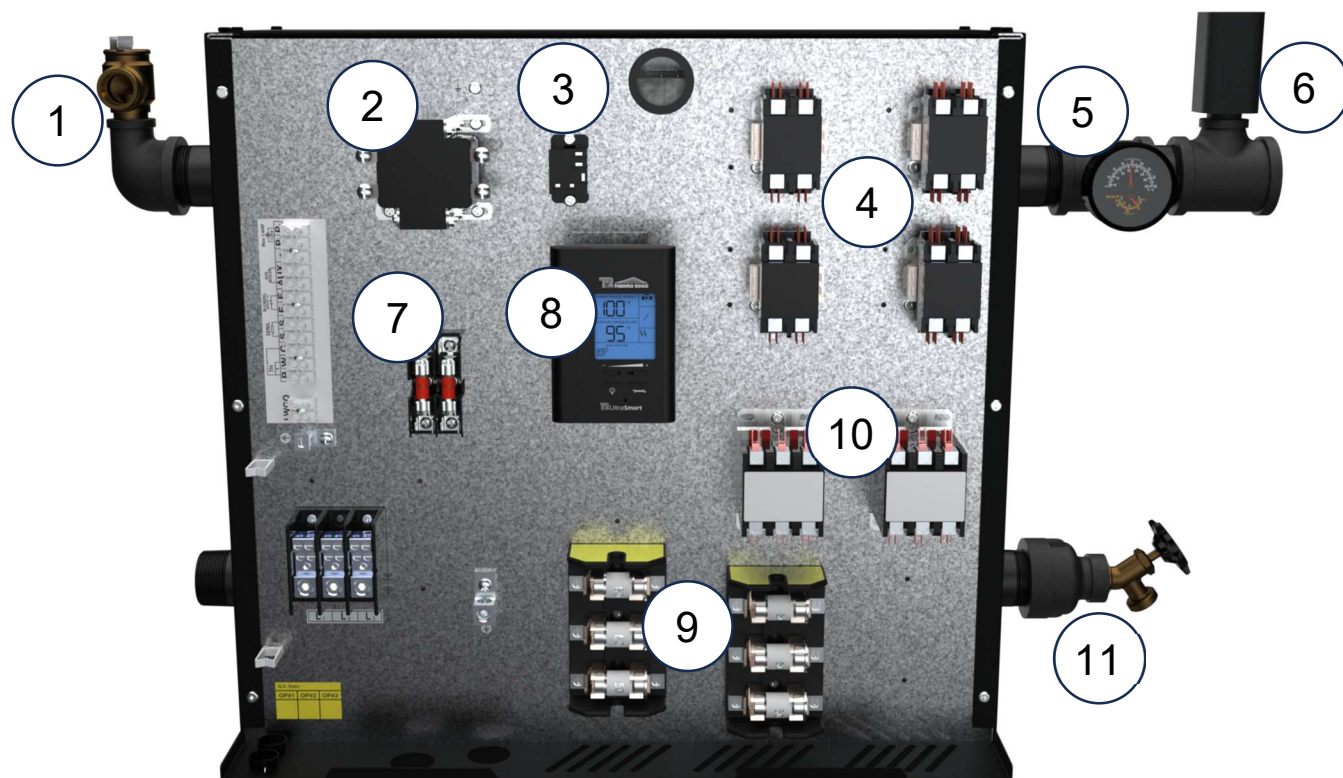


Figure 19 : Spare parts BTH ULTRA XL 480/600V - 3ph.

Item	Numéro de pièce	Modèles	Description
1	ZMC200-SV30PSI1	Tous	30 psi safety valve
2	ZEL400-48024100	480V	480V x 24Vac transformer
	ZEL400-60024100	600V	600V x 24Vac transformer
3	ZEL100-24ACSPST	Tous	Control relay
4	ZEL100-2PC5024	Tous	2 pole contactors
5	ZMC300-75P160C2	Tous	Pressure and temperature indicator
6	ZEL200-LWCO24V	Tous	Low water cutoff
7	ZEL250-TDCC2/10	Tous	2/10A fuse
8	ZEL100-ULTRA	Tous	UltraSmart controller
9	ZEL250-FAT25A	40kW 600V	Class T fast acting 25A fuse
	ZEL250-FAT30A	40kW480V / 48kW600V	Class T fast acting 30A fuse
	ZEL250-FAT40A	48kW480V / 60kW600V	Class T fast acting 40A fuse
	ZEL250-FAT50A	60kW480V / 72kW	Class T fast acting 50A fuse
10	ZEL100-3P50A24	Tous	3 pole contactors
11	ZMC200-ROB3/4N	Tous	Drain valve

Table 9 : Element part numbers

Element power	208V / 240V – 3ph	480V – 3ph	600V – 3ph
3 kW	ZEL300-240V3KW	ZEL300-277V3KW	ZEL300-347V3KW
4.5 kW	ZEL300-240V45KW	ZEL300-277V45KW	ZEL300-347V45KW
5 kW	ZEL300-240V5KW	ZEL300-277V5KW	ZEL300-347V5KW
6 kW	ZEL300-240V6KW	ZEL300-277V6KW	ZEL300-347V6KW

****When replacing a heating element, be sure that his orientation is the same as the original one.**

BTH ULTRA XL LIMITED WARRANTY

Warranty Coverage for residential Installation

Thermo 2000 Inc. hereby warrants that the **BTH ULTRA XL** tank installed in a normal residential service shall be exempt of any leak for ten (10) years from the purchase date. The warranty is effective as long as the original residential purchaser owns the home in which the unit was originally installed. Residential setting shall mean usage in a single-family dwelling in which the consumer resides on a permanent basis. Also, residential setting shall mean use in multiple family dwellings in which one (1) **BTH ULTRA XL** electric boiler is to be used in only one (1) dwelling. In the event that a leak should develop and occur within this limited warranty period due to defective material or workmanship, such leak having been verified by an authorized company representative, Thermo 2000 Inc. will repair or replace at our sole option the failed unit with the nearest comparable model at the time of replacement.

The residential owner is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from Manufacturer. The replacement unit will be warranted for the remaining portion of the original Warranty.

Warranty Coverage for Commercial Installation

Thermo 2000 Inc. warrants to the original purchaser that the **BTH ULTRA XL** electric boiler installed in a commercial setting shall be exempt of any leak for ten (10) years from the purchase date. Commercial setting shall mean use in other than residential setting stated above in the residential setting definition. In the event that a leak should develop and occur within this limited warranty period due to defective material or workmanship, such leak having been verified by an authorized company representative, Thermo 2000 Inc. will repair or replace at our sole option the failed unit with the nearest comparable model at the time of replacement.

The original purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from Manufacturer. The replacement unit will be warranted for the remaining portion of the original Warranty.

Warranty coverage on parts

All **BTH ULTRA XL** components & parts are warranted for a period of two (2) years against defects due to defective material or workmanship. The original purchaser is responsible for all costs associated with the removal and reinstallation, shipping and handling to and from the Manufacturer. The components, repaired or replaced are warranted for the residual period of time of the initial warranty on the parts.

Exclusions

This warranty is void and shall not apply if:

- A) Defects or malfunctions resulting from installation, repair, maintenance and/or usage that are not done in conformity with the manufacturer's installation manual.
- B) Defects or malfunctions resulting from installation, maintenance, or repair that are not done in accordance with regulations in force.
- C) Defects or malfunctions resulting from improper installation, maintenance or repair done carelessly or resulting from consumer damage (improper maintenance, misuse, abuse, accident or alteration).
- D) Installation in which a relief valve (pressure) is not installed or if it is not functioning properly, or when it is not connected to a drain to avoid damage to the property.
- E) Installation is not completed by a qualified installer that is certified to install electric boilers in the province or state at the moment of the installation.
- F) Installation in which liquid circulating in the tank does not remain in closed circuit or installation in which piping is leaking or on systems with polybutylene pipes or other having no oxygen absorption barrier.
- G) Installation where the acidity of water is not within the normal Environmental Protection Agency (EPA) (between pH 6.5 – 8.5) guidelines or the domestic water contains abnormal levels of particles matter or water exceeding 10.5 gpg.
- H) The **BTH ULTRA XL** unit has been subjected to non-authorized modifications.
- I) Defects or malfunction resulting from storing or handling done elsewhere than Thermo 2000's manufacturing plant.
- J) Units on which the serial number is removed or obliterated.

Limitations

Thermo 2000 Inc. shall not be responsible for any damage, loss, and inconvenience of any nature whatsoever, directly or indirectly, relating to the breakdown or malfunction of the unit. This warranty limits its beneficiary's rights. Nevertheless, the beneficiary may have other rights, which vary from jurisdiction to jurisdiction.

This warranty replaces any other expressed or implicit warranty and constitutes the sole obligation of Thermo 2000 Inc. towards the consumer. The warranty does not cover cost of removal, reinstallation or shipping to repair or replace the unit, nor administration fees incurred by the original consumer purchaser.

Thermo 2000 Inc. reserves its rights to make changes in the design, construction, or material, as in its judgment constitute an improvement of former practices.

This warranty is valid only for installations made within the territorial limits of Canada and the United States.

Warranty service procedure

Only authorized **BTH ULTRA XL** dealers are permitted to perform warranty obligations. The owner or his contractor must provide Thermo 2000's head office or authorized depot with the defective unit together with the following information: **BTH ULTRA XL** model and serial number, copy of the original sales receipt and owner's identification certificate.



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